

SPI 000734870

FGZ

SPECIAL PACKAGING INSTRUCTION		CODE ID 98747	SPI NO. (TPD) F00-073-4870																																									
		SHEET 1 OF 9																																										
PART OR DRAWING NO. 32-650-4841	NATIONAL STOCK NO. 1560-01-272-0806 FT	CURRENT REV E	ILL. G. HEEREN <i>G. Heeren</i>																																									
ITEM NOMENCLATURE TANK, FUEL HH-53		ORIGINAL DATE 92069	CHK. S. MEIER <i>S. Meier</i> ENGR. G. INGLES <i>G. Ingles</i> AUTH. E. BEZOSKI <i>E. Bezoski</i>																																									
PRESERVATION IAW MIL-P-116 LEVEL A METHOD I LEVEL B METHOD I LEVEL C METHOD I QUP 001 ICQ 00Q CLEANING C-1 DRYING D-1 PRESERVATIVE N/A SEE PRESERVATION INSTRUCTIONS		AS SPECIFIED BELOW AND BILL OF MATERIALS <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>LEVEL SPEC</th> <th>STYLE</th> <th>TYPE</th> <th>CL</th> <th>VRTY</th> <th>GR</th> </tr> </thead> <tbody> <tr> <td>A MIL-C-9897</td> <td>B</td> <td>I</td> <td></td> <td></td> <td>I</td> </tr> <tr> <td>B MIL-C-9897</td> <td>B</td> <td>I</td> <td></td> <td></td> <td>I</td> </tr> <tr> <td>C MIL-C-9897</td> <td>B</td> <td>I</td> <td></td> <td></td> <td>I</td> </tr> </tbody> </table> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th></th> <th>LEVEL A</th> <th>LEVEL B</th> <th>LEVEL C</th> </tr> </thead> <tbody> <tr> <td>GROSS CU FT</td> <td>361.999</td> <td>361.999</td> <td>361.999</td> </tr> <tr> <td>GROSS WT LBS</td> <td>1304</td> <td>1304</td> <td>1304</td> </tr> <tr> <td>DESIGN FRAGILITY G</td> <td>80</td> <td>80</td> <td>80</td> </tr> </tbody> </table>			LEVEL SPEC	STYLE	TYPE	CL	VRTY	GR	A MIL-C-9897	B	I			I	B MIL-C-9897	B	I			I	C MIL-C-9897	B	I			I		LEVEL A	LEVEL B	LEVEL C	GROSS CU FT	361.999	361.999	361.999	GROSS WT LBS	1304	1304	1304	DESIGN FRAGILITY G	80	80	80
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MARKING IAW MIL-STD-129 USING REF -9 SPECIAL MARKINGS: A) SPI NO. F00-073-4870 MARK THE SPI NUMBER ON THE CONTAINER. B) REUSABLE CONTAINER - DO NOT DESTROY. C) TO OPEN, REMOVE LAG SCREWS HOLDING SUPERSTRUCTURE TO BASE.		<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th></th> <th>LENGTH</th> <th>WIDTH</th> <th>DEPTH</th> </tr> </thead> <tbody> <tr> <td>CNTR I.D.</td> <td>288</td> <td>42</td> <td>45 5/8</td> </tr> <tr> <td>CNTR O.D.</td> <td>289 3/4</td> <td>42 3/4</td> <td>50 1/2</td> </tr> </tbody> </table> <table border="1" style="width: 100%; border-collapse: collapse;"> <tbody> <tr> <td>ITEM DIM</td> <td>262 1/2</td> <td>32</td> <td>32</td> </tr> <tr> <td>ITEM WT LBS</td> <td>433</td> <td></td> <td></td> </tr> </tbody> </table>				LENGTH	WIDTH	DEPTH	CNTR I.D.	288	42	45 5/8	CNTR O.D.	289 3/4	42 3/4	50 1/2	ITEM DIM	262 1/2	32	32	ITEM WT LBS	433																						
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CONTAINER ASSEMBLY																																												
12. HORIZONTAL SIDE MEMBERS -13 ARE TO BE MADE OF THREE (3) PIECES 96 INCHES LONG JOINED TOGETHER, USING SPLICES -11 AS SHOWN IN DETAIL A. 13. CONSTRUCT SIDES AS SHOWN IN DETAIL B.																																												

(CONTINUED ON PAGE 3 OF 8)

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<p align="center">ITEM NOMENCLATURE TANK, FUEL HH-53</p>		<p align="center">SHEET 2 OF 9</p>
<p>NOTES:</p> <div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <p>14. JOIN SIDES USING END CROSS MEMBERS -12 AND END DIAGONALS -40.</p> <p>15. SKID ASSEMBLY IS MADE OF -1 (LUMBER) AND -7 (PLYWOOD) AS FOLLOWS AND AS SHOWN IN DETAIL C. EACH SKID ASSEMBLY WILL HAVE THREE (3) PIECES OF -7 BETWEEN TWO (2) SETS OF -1. EACH SET OF -1 WILL HAVE ONE (1) PIECE 96 INCHES LONG, TWO (2) PIECES 72 INCHES LONG AND ONE (1) PIECE 48 INCHES LONG. SECURE THE PIECES TOGETHER WITH 16d NAILS SPACED 3 INCHES APART IN A STAGGERED PATTERN. NAILS MUST CONFORM TO FF-N-105 TYPE II, STYLE 7.</p> <p>16. POSITION SKID ASSEMBLIES WITH -1 STANDING VERTICALLY. SEE DETAIL D. TOENAIL THE RUBBING STRIPS -2 AND -3 TO SKID ASSEMBLIES TO MAINTAIN POSITIONING UNTIL BOLTED TO THE HORIZONTAL MEMBERS. SEE DETAIL E FOR POSITIONING.</p> <p>17. PLACE REMAINING BOTTOM CROSS MEMBERS AND CENTER BOTTOM HORIZONTAL, AS SHOWN IN DETAIL F.</p> <p>18. SECURE DECK BOARDS -8 AND -38 AS SHOWN IN DETAIL G. CENTER DECK BOARDS ARE TO BE POSITIONED OVER FORKLIFT ENTRIES.</p> <p>19. ASSEMBLE SADDLES AS SHOWN IN DETAIL H. POSITION SADDLES AS SHOWN IN DETAIL E AND BRACE AS SHOWN IN DETAIL I.</p> <p>20. POSITION AND ATTACH MARKING PLATES -9 AS SHOWN IN DETAILS B AND K.</p> <p>21. POSITION AND ATTACH PUSH PLATES -8 AS SHOWN IN DETAIL K.</p> <p>22. POSITION AND ATTACH TWO BLOCKS -4, TO DECK ENDS -38, USING -34 AND -20, AS SHOWN IN DETAIL R.</p> </div> <div style="width: 50%;"> <p>23. AFTER TANK HAS BEEN POSITIONED IN THE CONTAINER AND CENTERED LENGTHWISE, ASSEMBLE TWO BLOCKS -4 AS SHOWN IN DETAIL M. POSITION -4 AND -37 OVER THE ATTACHMENT BOLTS ON THE TANK. ASSURE THE CUSHION IS PLACED FIRMLY AGAINST THE TOP OF THE TANK AND ATTACH SUPPORT -6 TO BLOCKING SUPPORT -25. BRACE THE ASSEMBLY WITH BLOCKING DIAGONAL -36 AS SHOWN IN DETAIL N.</p> <p>24. POSITION TOP CROSS MEMBERS -12 AND TOP DIAGONALS -16 AND -30 AS SHOWN IN DETAIL L.</p> </div> </div> <p>REMOVAL INSTRUCTIONS:</p> <p>WHEN REMOVAL OF TANK FROM CRATE IS REQUIRED: REMOVE BOLTS CONNECTING THE INNER TOP CROSS MEMBERS -12 AND DIAGONALS -16 AND -30, TO THE RAILS, -13, ATTACH SLINGS TO TANK, AND LIFT TANK STRAIGHT UP. SAVE CRATE FOR RE-USE.</p>		

SPECIAL PACKAGING INSTRUCTION				CODE ID	SPI NO. (TPD)
				98747	F00-073-4870
ITEM NOMENCLATURE TANK, FUEL HH-53				SHEET 3 OF 9	
-40	2	DIAGONALS, END	54 X 3 X 1 1/2	MIL-S-21041 UNIT A, TYPE 4, CLASS 3	
-39	24	LAG BOLTS	5/16 X 3	FF-B-561 TYPE I, STYLE 1, GRADE B	
-38	2	DECK END	38 1/2 X 24 X 3/4	A-A-55057 TYPE A	
-37	2	CUSHION	10 X 6 X 1/4	MIL-R-6855 CLASS 2, GRADE 40, TYPE A	
-36	4	BLOCKING, DIAGONAL	12 X 3 X 1 1/2 (SEE DETAIL D)	MIL-S-21041 UNIT A, TYPE 4, CLASS 3	
-35	1	REDIBOLT	5/16 X 15	MS-35799	
-34	4	BOLT, CARRIAGE	5/16 X 5	FF-B-584 TYPE I, CLASS 1, STYLE A	
-33	2	CUSHION (SEE DETAIL P)	45 X 4 X 1/4	MIL-R-6855 CLASS 2, GRADE 40, TYPE A	
-31	30	BOLTS, CARRIAGE	5/16 X 8	FF-B-584 TYPE I, CLASS 1 STYLE A	
-30	3	DIAGONAL, TOP	60 X 3 X 1 1/2 (SEE DETAIL D)	MIL-S-21041 UNIT A, TYPE 4, CLASS 3	
-29	A/R	TAPE	A/R (SEE NOTE 2)	MIL-T-22085 TYPE IV	
-28	A/R	BARRIER WRAP	A/R (SEE NOTE 2)	MIL-B-121 TYPE I, GRADE A, CLASS 2	
-27	A/R	PRESERVATIVE	A/R (SEE NOTE 2)	MIL-C-16173 GRADE 1	
-26	30	LOCKWASHER	3/8	FF-W-84, CLASS B, STYLE 2	
-25	4	BLOCKING, SUPPORT	7 1/2 x 3 x 1 1/2	MIL-S-21041 UNIT A, TYPE 4, CLASS 3	
-24	18	BOLTS, CARRIAGE	5/16 x 1 1/2	FF-B-584 TYPE I, CLASS 1, STYLE A	
-23	22	BOLTS, CARRIAGE	5/16 x 3	FF-B-584 TYPE I, CLASS 1, STYLE A	
-22	4	BOLTS (BLOCKING)	5/16 x 7	FF-B-584 TYPE I, CLASS 1, STYLE A	
-21	310	BOLTS	5/16 x 3/4	SEE NOTE 10	
-20	385	LUCKNUTS	5/16	MSS1922-9 (SEE NOTE 10)	
-19	4	STACKING GUIDES	12 X 3 X 1 1/2	MIL-S-21041 UNIT A, TYPE 4, CLASS 3	
-18	4	SADDLE SUPPORT	15 X 3 X 1 1/2	MIL-S-21041 UNIT A, TYPE 4, CLASS 3	
-17	4	SADDLE, DIAGONAL	21 X 3 X 1 1/2	MIL-S-21041 UNIT A, TYPE 4, CLASS 3	
-16	3	DIAGONAL, TOP	60 X 3 X 1 1/2 (SEE DETAIL D)	MIL-S-21041 UNIT A, TYPE 4, CLASS 3	
-15	12	DIAGONAL, SIDE	57 X 3 X 1 1/2	MIL-S-21041 UNIT A, TYPE 4, CLASS 3	
-14	14	VERTICAL, SIDE	42 X 3 X 1 1/2	MIL-S-21041 UNIT A, TYPE 4, CLASS 3	
-13	5	HORIZONTAL, SIDE	288 X 3 X 1 1/2	MIL-S-21041 UNIT A, TYPE 4, CLASS 3	
-12	15	CROSS MEMBERS	41 1/2 X 3 X 1 1/2	MIL-S-21041 UNIT A, TYPE 4, CLASS 3	
-11	10	SPLICES	12 X 3 X 1 1/2	MIL-S-21041 UNIT A, TYPE 4, CLASS 3	
-10	4	SADDLE SUPPORTS (SEE DETAIL H)	41 X 16 X 1/2	A-A-55057 TYPE A	
-9	2	PLATE, MARKING	24 X 16 X 1/2	A-A-55057 TYPE A	
-8	4	PUSH PLATE / DECK CENTER	41 1/2 X 14 X 3/4	A-A-55057 TYPE A	
-7	6	SKID, SUPPORT (SEE NOTE 15)	96 X 3 1/2 X 1/2	A-A-55057 TYPE A	
-6	2	SUPPORT	42 X 3 X 1 1/2	MIL-S-21041 UNIT A, TYPE 4, CLASS 3	
-5	2	SADDLE (SEE DETAIL H)	1 1/2 X 16 (ACT) X 41	MIL-STD-731 CL 2	
-4	4	BLOCKS (SEE DETAIL M & R)	4 X 4 (NOM) X 24	MIL-STD-731 CL 2	
-3	8	RUBBING STRIPS	4 X 4 (NOM) X 52 1/2	MIL-STD-731 CL 2	
-2	2	RUBBING STRIPS	4 X 4 (NOM) X 24	MIL-STD-731 CL 2	
-1	2	SKIDS (SEE NOTE 15)	2 X 4 (NOM) X 288	MIL-STD-731 CL 2	
P/N	QTY REQD	NOMENCLATURE OR DESCRIPTION	SIZE (INCHES UNLESS SPECIFIED)	MATERIAL SPECIFICATION	

SPECIAL PACKAGING INSTRUCTION

CODE ID

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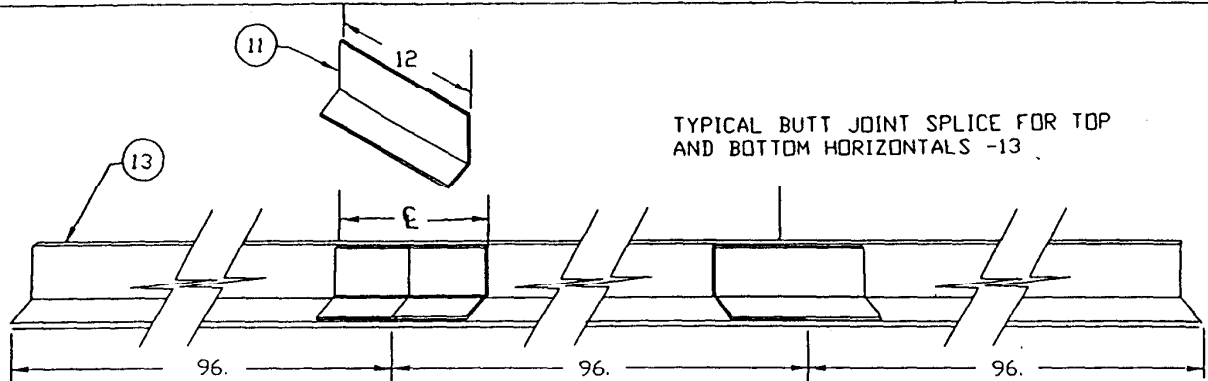
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F00-073-4870

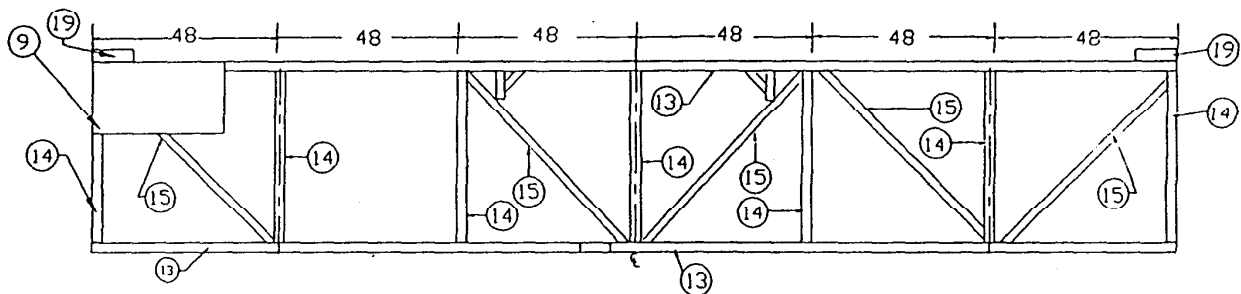
SHEET 4 OF 9

ITEM NOMENCLATURE

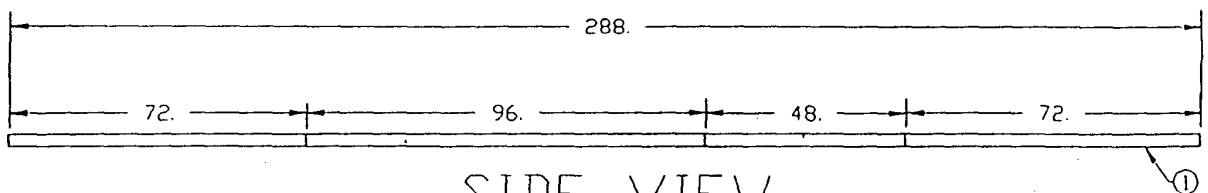
TANK, FUEL
III-53



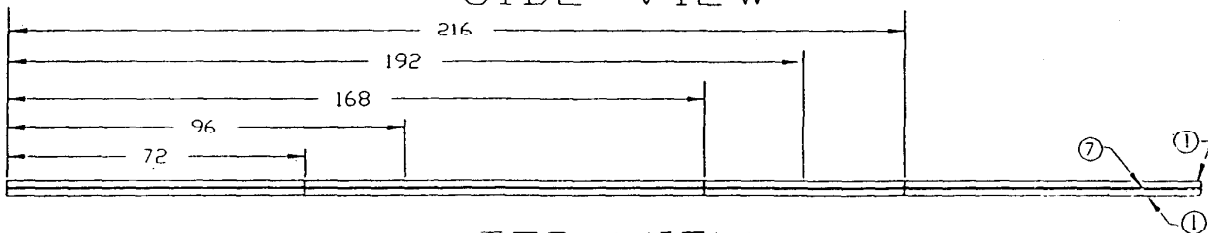
DETAIL A



SIDE VIEW
DETAIL B



SIDE VIEW



TOP VIEW
SKID ASSEMBLY
DETAIL C

SPECIAL PACKAGING INSTRUCTION

CODE ID

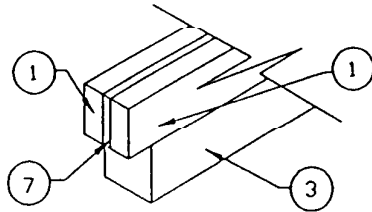
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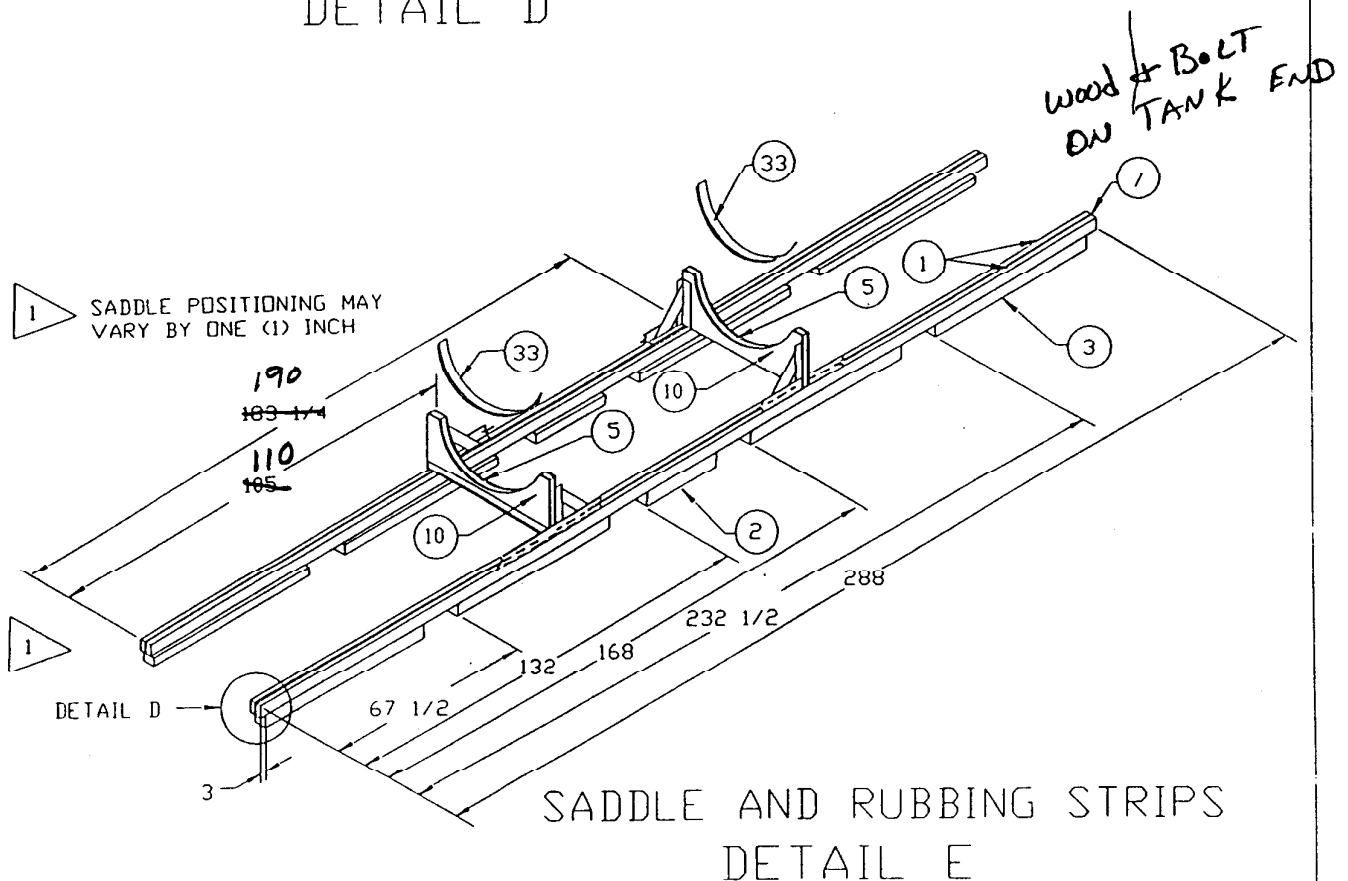
F00-073-4870

SHEET 5	OF	9
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ITEM NOMENCLATURE
TANK, FUEL
HH-53



DETAIL D



SPECIAL PACKAGING INSTRUCTION

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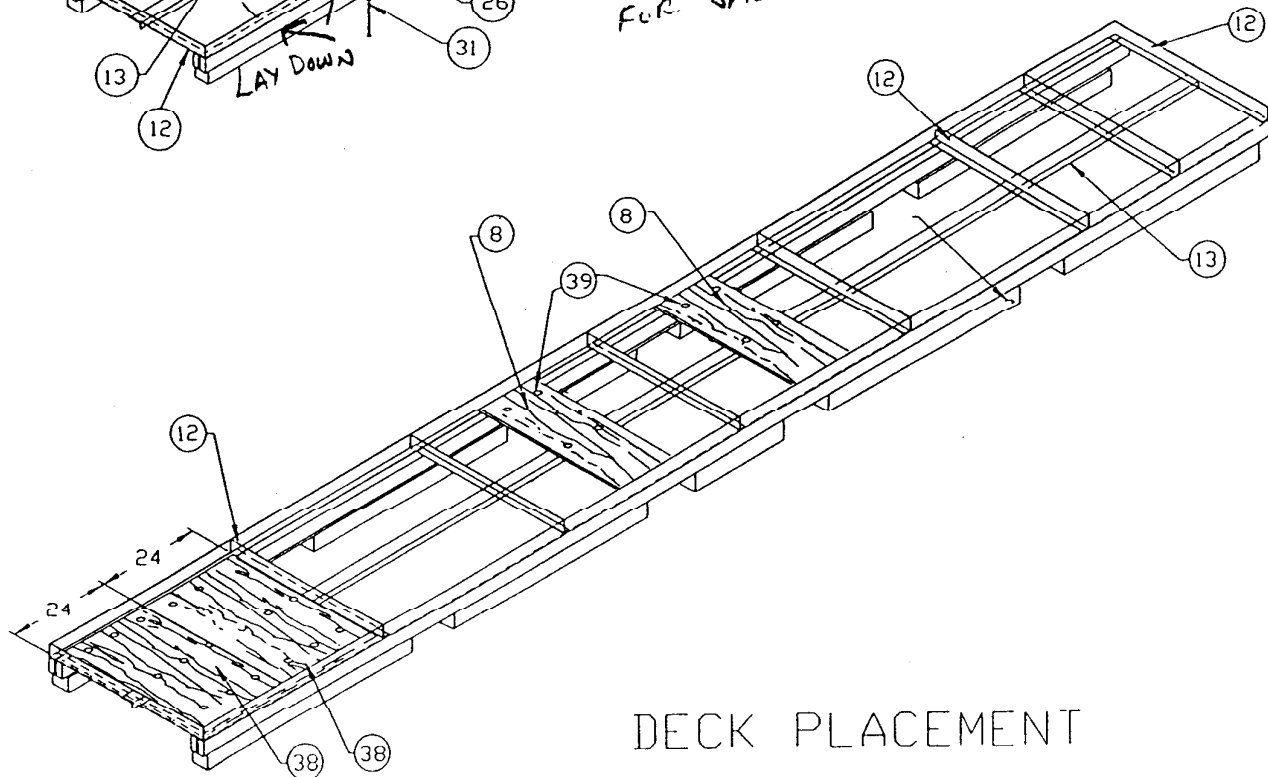
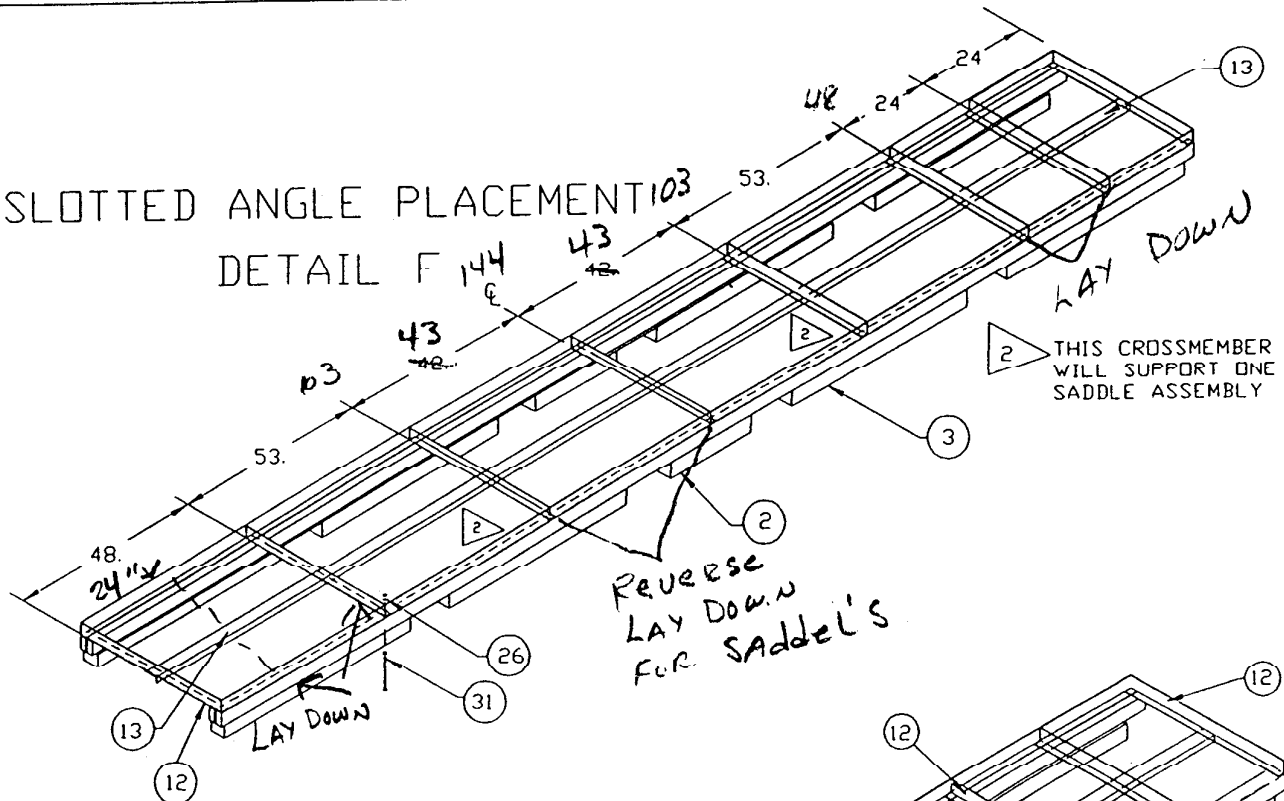
SPI NO. (TPO)
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SHEET 6 OF 9

ITEM NOMENCLATURE
TANK, FIIFI
HH-53

SLOTTED ANGLE PLACEMENT

DETAIL F 144

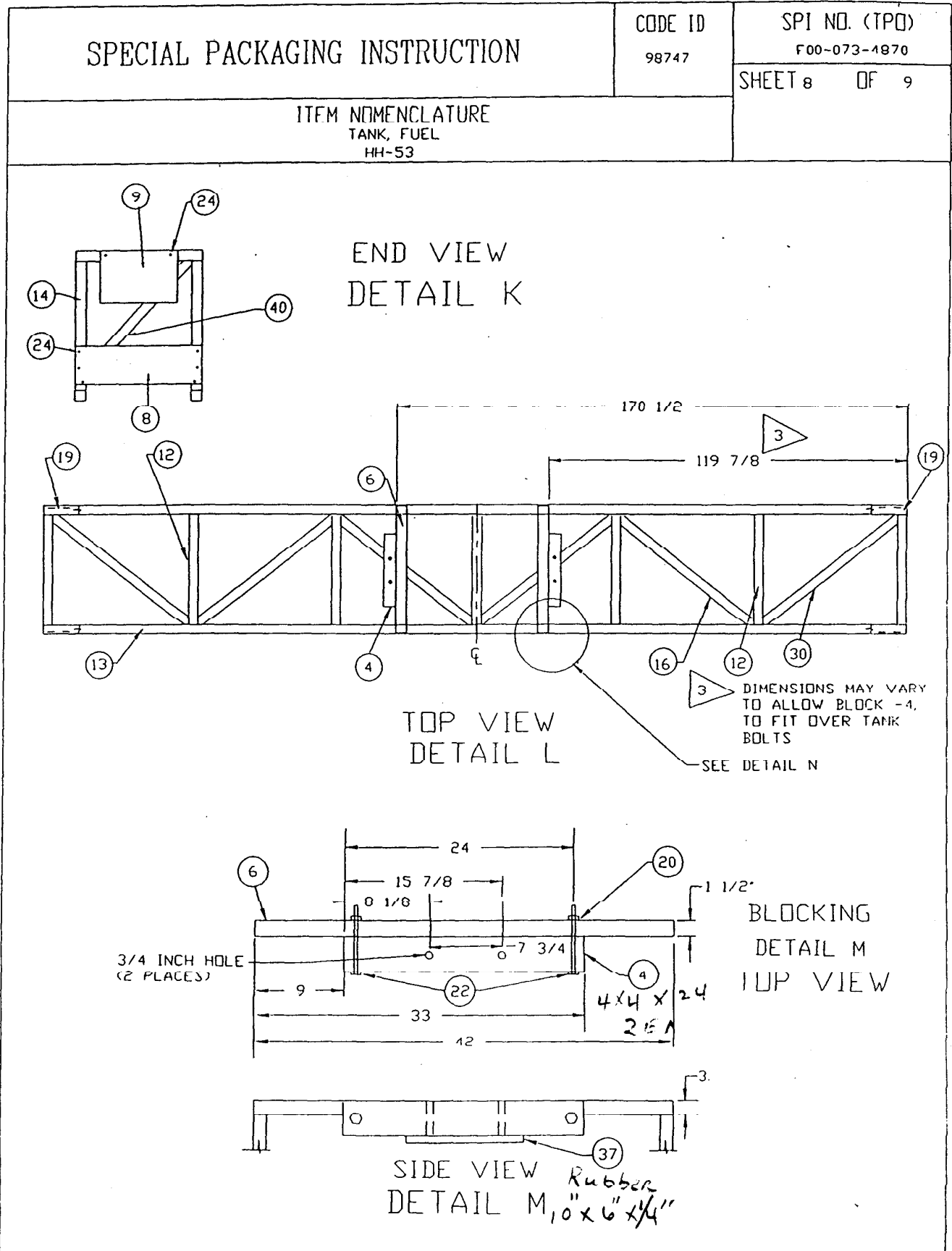


DECK PLACEMENT DETAIL G

<p align="center">SPECIAL PACKAGING INSTRUCTION</p>	<p>CODE ID 98747</p>	<p>SPI NO. (TPD) F 00-073-4870</p>
<p align="center">ITEM NOMENCLATURE TANK, FUEL HH-53</p>		<p>SHEET 7 OF 9</p>

SIDE VIEW
DETAIL H

DETAIL I



SPECIAL PACKAGING INSTRUCTION

CODE ID

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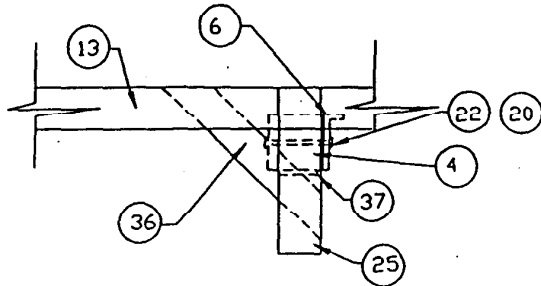
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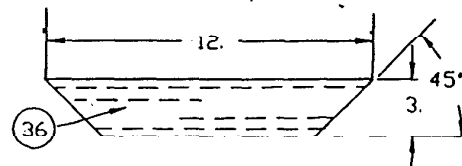
SHEET 9 OF 9

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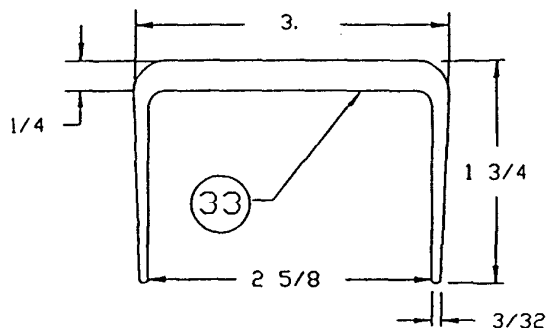
TANK, FUEL
HH-53



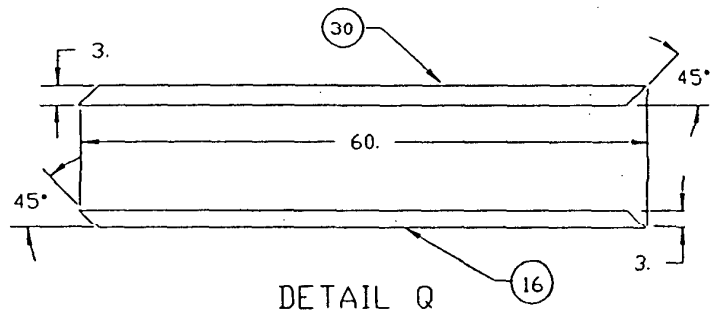
BLOCKING DETAIL
DETAIL N



BLOCKING DIAGONAL
DETAIL O



BOTTOM CUSHION
DETAIL P



DETAIL Q

FIN BLOCKING PLACEMENT
DETAIL R

ITEMS 27, 28, 29, AND 35
ARE NOT SHOWN IN THESE
INSTRUCTIONS

